

ENVIROGUARDTM
rot proof windows & millwork



Built to last. Crafted like the past.

A ROT-PROOF LINEUP

ENVIROGUARD™ windows and millwork products have all the natural characteristics of wood, including great appearance, without its shortcomings. ENVIROGUARD products won't peel, splinter, decay, or absorb moisture, and they have enhanced screw-holding power, making them pleasing to both the eye and the budget.



DOUBLE HUNG WINDOWS

6

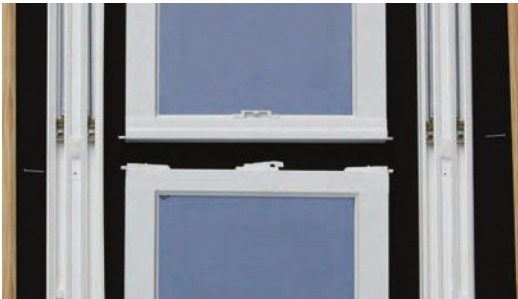
Block and tackle or compression operation options



CASEMENT WINDOWS

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Smooth operating casement windows and quick installation insert option



SASH REPLACEMENT KITS

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Our industry leading 30 minute window replacement option



RADIUS MILLWORK

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Standard and custom radius window styles and sizes



SHUTTERS & COLUMNS

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Rot-proof shutters, columns and bases



FINISHING OPTIONS

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Prefinishing paint colors and our ENVIROWOOD™ stainable PVC option



Built to last. Crafted like the past.

Innovation. Craftsmanship. Flexibility. Quality.

These are not simply words to the hard working people of Precision Millworks ... this is their personal commitment to each and every customer. Honoring this commitment is what our customers say keeps them coming back and why most of them have been with us for more than 25 years.

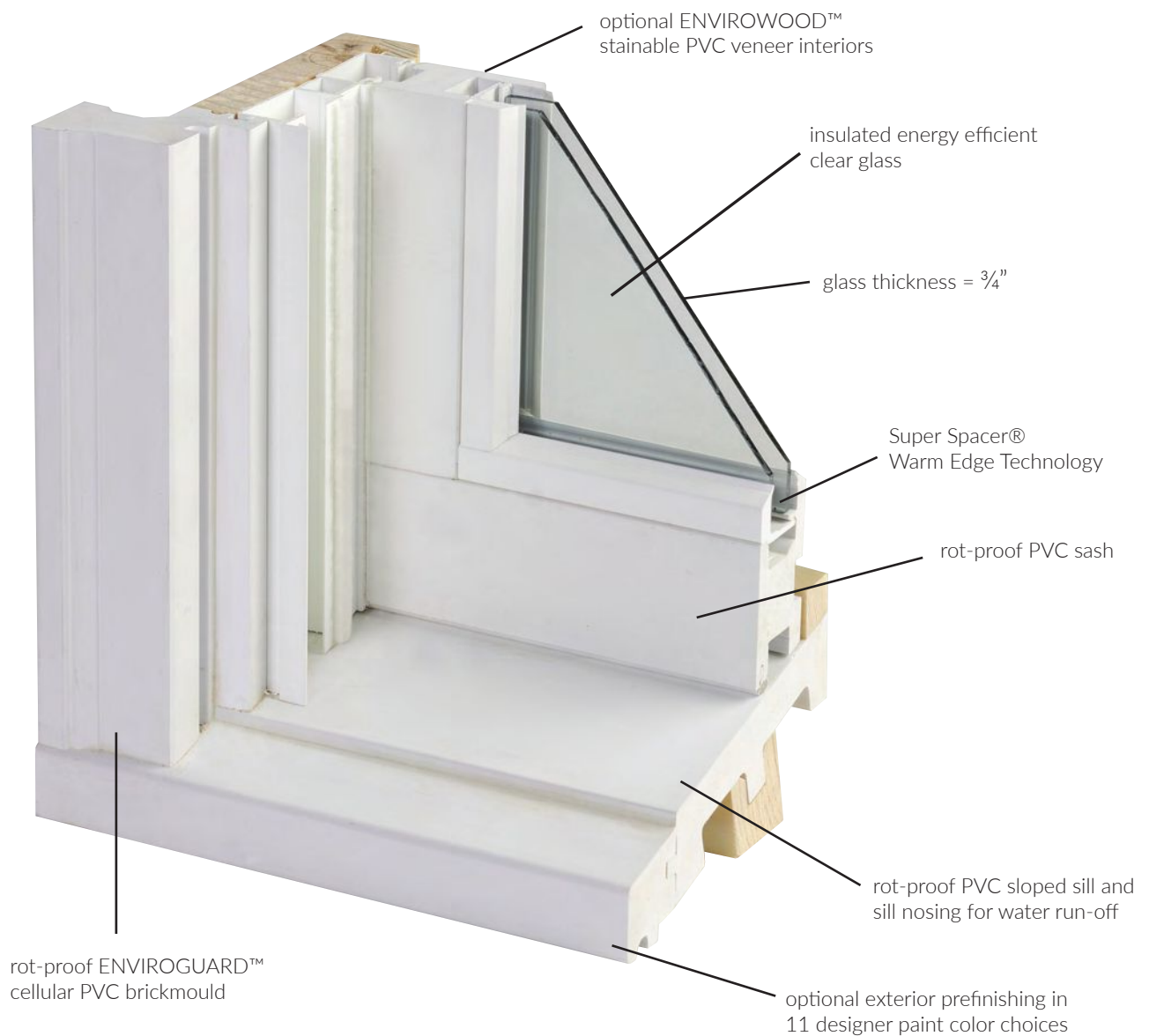
From our ENVIROGUARD line of rot-proof cellular PVC windows and millwork to our specialty wood windows, doors and mouldings, if you can imagine it, then we can build it. We've incorporated revolutionary patented processes that make our distinctively attractive windows even more practical, energy efficient and cost effective. Combining old-world craftsmanship with advanced processes and technology, we create affordable beauty that performs against the tests of time, weather and insects.

We serve every stage of the distribution process - from manufacturers to distributors to dealers to contractors; all sharing our philosophy of quality, taking care of the consumer and standing behind their products. Precision Millworks is big enough to handle large, complex, multi-unit orders, yet small enough to offer custom sizes, unique finishes, and original styles all with personalized service and flexibility to meet your tightest deadlines.

Beauty and **BEAST**

Attractive and durable. Beauty and Beast.

Precision Millworks pioneered the use of cellular PVC for custom millwork with its introduction of the ENVIROGUARD™ series in 1994. A high energy savings alternative to wood, vinyl and other window and millwork materials, cellular PVC has become an industry standard and consumer favorite. ENVIROGUARD products won't peel, splinter, decay, absorb moisture—and have enhanced screw-holding power.





100% ROT-PROOF

ENVIROGUARD rot-proof windows and millwork will not rot, peel, splinter, decay or absorb moisture.



RESISTANT TO INSECTS

Unlike wood and particle materials, ENVIROGUARD windows and millwork are impervious to wood boring insects and birds.



ENERGY EFFICIENT

Certified, tested and rated by the industry's authorities on window energy efficiency, the ENVIROGUARD series ranks among the world's most efficient windows. See efficiency charts in middle section for actual ratings.



ENHANCED SCREW HOLDING POWER

Specifications	ENVIROGUARD	Pine
Average Density	0.50	0.43
Screw Holding: Face	298#	293#
Screw Holding: Edge	268#	231#
Water Absorption (%)	≤ 1.0	15-35

ENVIROGUARD BT-30 DOUBLE HUNG

Constructed from cellular PVC, the ENVIROGUARD™ BT-30 Double Hung window series utilizes a Block & Tackle balance system for ease in operation. AAMA Certified and NFRC Rated, the BT-30 with its Super Spacer® Warm Edge Technology, provides peace of mind and outstanding energy efficiency. Compression balance window units, compression primed wood sash units, and fixed units are also available.



WE UNDERSTAND THAT STANDARD SIZES DO NOT FIT ALL

While we offer some of the most comprehensive standard window sizes in the industry, we also build custom sizes to suit. Our double hung windows come with a full $4\frac{1}{4}$ " jamb and a $1\frac{3}{8}$ " thick sash.



EZ-Tilt latches for easy cleaning



Hardware options: standard in white (L) or optional bronze (R)

OTHER AVAILABLE OPTIONS

- White jamb liners are standard. Beige optional.
- White or bronze framed insect screens available.
- Prefinishing available in 11 designer paint colors (page 20).
- ENVIROWOOD™ stainable PVC interior sashes (page 20).
- BT-50 coastal rated windows and transoms also available.

Window Grill Options:

- Simulated Divided Light (SDL): 7/8" or 1 1/4" applied to both the interior and exterior. Custom widths available.
- Grills Between Glass (GBG): 5/8" or 7/8" widths.
- Grill pattern options: colonial, prairie, fractional, diamond, specified equal light and custom light arrangements.



SDL styles: MI putty glaze (L) or RC traditional (R)

Glass Options: LoE²-270, LoE³-366, with or without Argon fill. Tinted glass, obscure glass, tempered glass and other designer glass styles are also available.

Size	Rough Opening	Standard Light Arrangement
1/8 x 3/2	22" x 42"	4 over 4
1/8 x 3/10	22" x 50"	4 over 4
1/8 x 4/6	22" x 58"	4 over 4
1/8 x 5/2	22" x 66"	4 over 4
1/8 x 5/6	22" x 70"	4 over 4
1/8 x 6/2	22" x 78"	6 over 6
2/0 x 3/2	26" x 42"	4 over 4
2/0 x 3/10	26" x 50"	4 over 4
2/0 x 4/6	26" x 58"	4 over 4
2/0 x 5/2	26" x 66"	4 over 4
2/0 x 5/6	26" x 70"	4 over 4
2/0 x 6/2	26" x 78"	6 over 6
2/4 x 3/2	30" x 42"	6 over 6
2/4 x 3/10	30" x 50"	6 over 6
2/4 x 4/6	30" x 58"	6 over 6
2/4 x 5/2	30" x 66"	6 over 6
2/4 x 5/6	30" x 70"	6 over 6
2/4 x 6/2	30" x 78"	9 over 9
2/8 x 3/2	34" x 42"	6 over 6
2/8 x 3/10	34" x 50"	6 over 6
2/8 x 4/6	34" x 58"	6 over 6
2/8 x 5/2	34" x 66"	6 over 6
2/8 x 5/6	34" x 70"	6 over 6
2/8 x 6/2	34" x 78"	9 over 9
3/0 x 3/2	38" x 42"	6 over 6
3/0 x 3/10	38" x 50"	6 over 6
3/0 x 4/6	38" x 58"	6 over 6
3/0 x 5/2	38" x 66"	6 over 6
3/0 x 5/6	38" x 70"	6 over 6
3/0 x 6/2	38" x 78"	9 over 9
3/4 x 3/2	42" x 42"	8 over 8
3/4 x 3/10	42" x 50"	8 over 8
3/4 x 4/6	42" x 58"	8 over 8
3/4 x 5/2	42" x 66"	8 over 8
3/4 x 5/6	42" x 70"	8 over 8
3/4 x 6/2	42" x 78"	12 over 12

CASEMENT WINDOWS

Increase your home's natural lighting and your view with ENVIROGUARD™ rot-proof cellular PVC casement windows. ENVIROGUARD casement windows come with a full 4 $\frac{1}{16}$ " jamb and 1 $\frac{7}{8}$ " sash. See page 7 "other available options" for casement window options and page 22 for casement sizes.



Encore Operator System (exterior)
Smooth single arm (shown) or double arm operation system. Fixed option available.



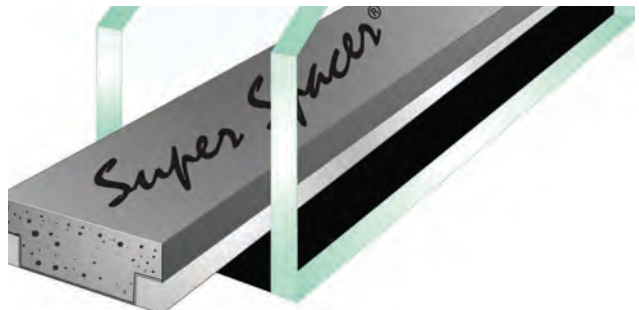
Encore Operator System (interior)
Full-flip folding handle in white. Bronze is optional.



Loaded with features
"Washability" adjustable hinges and dual weather stripping top and sides. Egress Hinges available to help meet local codes.



Encore Multi-Point Locking System
A fully concealed locking system. White hardware standard. Bronze is optional.



Super Spacer® Warm Edge
3/4" thick double strength, insulated clear glass with Super Spacer Warm Edge Technology to dramatically minimize energy loss, condensation, and noise.



INCREASE NATURAL LIGHTING AND YOUR VIEW WITH CASEMENT WINDOWS

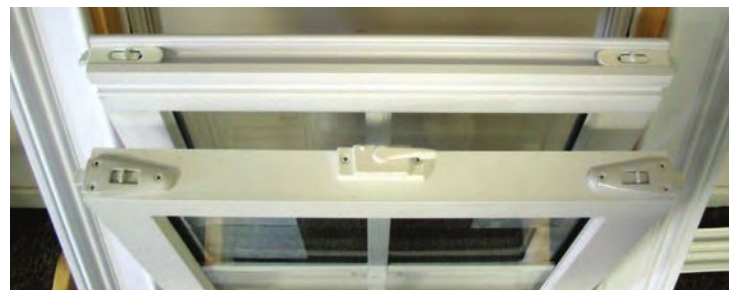
Double hung to casement windows in less than 30 minutes

Homeowners can have it all ... beauty, full daylight view, durability, and installation ease, with the ENVIROGUARD Casement Insert. Constructed with the highest quality cellular PVC, our casement windows feature smooth operators for easy opening and high energy efficiency. *See energy efficiency chart in center for details.*



SASH REPLACEMENT KIT

Why throw the good out with the bad? To fix a faulty window sash was once a costly, messy, lengthy and intrusive process. Now, with the ENVIROGUARD™ Block & Tackle sash replacement kit, there is a faster, easier, cleaner and more affordable way to replace windows. Our sash replacement kit enables homeowners to keep their perfectly good window unit* in place while simply replacing the sash. This significantly reduces cost and decreases installation time from hours to minutes per window.



EZ-Tilt latches for easy cleaning



SDL styles: MI putty glaze (L) or RC traditional (R)



Hardware options: standard in white (L) or optional bronze (R)

Sash Replacement Kits are available in both double hung and fixed/stationary units and come standard with one light (no grills). See pages 22-23 for standard sash kit size charts.

**As long as the window frames are structurally sound and will accommodate the sash kit, then there is really no need to spend the extra money on a complete window unit.*

OTHER AVAILABLE OPTIONS

- White jamb liners are standard. Beige optional.
- White or bronze framed insect screens available.
- Prefinishing available in 11 designer paint colors (page 20).
- ENVIROWOOD™ sustainable PVC interior sashes (page 20).
- BT-50 coastal rated windows and transoms also available

Window Grill Options:

- Simulated Divided Light (SDL): ⅞" or 1¼" applied to both the interior and exterior. Custom widths available.
- Grills Between Glass (GBG): ⅝" or ⅞" widths.
- Grill pattern options: colonial, prairie, fractional, diamond, specified equal light and custom light arrangements.

Glass Options: LoE²-270, LoE³-366, with or without Argon fill. Tinted glass, obscure glass, tempered glass and other designer glass styles are also available.

RADIUS WINDOWS

Arches, Rounds, Ovals and Octagons

Built with our old-world craftsmanship heritage, ENVIROGUARD™ radius windows are an unmatched combination of affordable beauty, energy efficiency and dependable durability. Available in standard and custom sizes.



- (1) Oval window with SDL custom grill pattern
- (2) Full radius window with GBG custom grill pattern
- (3) Segment window with GBG



Create Your Dream Window

If you can dream it, then we can build it.
Send us the window of your dreams and
we will make it a reality.



+ All windows tested with standard clear glass. Adding our LoE²-270 or LoE³-366 glass to any ENVIROGUARD window, with or without Argon fill, improves both the U-factor and R-value even more.

* Vinyl windows are made with rigid PVC, not to be confused with cellular PVC used to construct ENVIROGUARD™ windows and millwork.

ATTRACTIVE EFFICIENCY

ENVIROGUARD™ windows aren't just attractive and durable. They are incredibly energy efficient too. In fact, ENVIROGUARD windows rank among some of the most efficient windows in the industry.

U-FACTOR

U-factor measures how well windows prevent heat from escaping a home or building. U-factor ratings fall between 0.15 and 1.20. U-factor is particularly important during the winter heating season in colder climates.

The **LOWER** the U-factor, the better the window is keeping heat inside the house.



R-VALUE

R-value is a measure for how much resistance there is for thermal energy leaving or entering a home. Windows help prevent thermal energy from escaping; therefore, help conserve the energy used to heat or cool a home or commercial building.

The **HIGHER** the R-value, the better the window conserves thermal energy inside the house.



MAXIMIZE EFFICIENCY

ENVIROGUARD BT 30 DOUBLE HUNG

U-FACTOR

The LOWER the U-factor, the better the window is keeping heat inside the house.



ENVIROGUARD CASEMENT UNITS



ENVIROGUARD BT 30 DOUBLE HUNG

SHGC

Solar Heat Gain Coefficient (SHGC) measures how much heat from the sun is blocked. Expressed as a number between 0 and 1. The LOWER the SHGC, the better the window is blocking solar heat gain.



ENVIROGUARD CASEMENT UNITS



ENVIROGUARD BT 30 DOUBLE HUNG

VT Visible Transmittance (VT) measures how much light comes through a window. Expressed as a number between 0 and 1. **The HIGHER** the VT, the higher the potential for daylighting



ENVIROGUARD CASEMENT UNITS




ENVIROGUARD BT 30 DOUBLE HUNG

CR Condensation Resistance (CR) measures how well a window resists the formation of condensation. Expressed as a number between 1 and 100. **The HIGHER** the number, the better a window is able to resist condensation.



ENVIROGUARD CASEMENT UNITS





100% Stunning.
0% Rot.

Meet the ENVIROGUARD line of rot-proof shutters and columns.

COLUMNS & SHUTTERS

While wood and composite wood columns splinter, warp, crack, rot, and mold, ENVIROGUARD™ millwork retains its shape, color and form without mold, mildew or rotting ... always. Unlike vinyl alternatives, ENVIROGUARD columns and shutters are paintable, offering homeowners their choice in color ... any color.



Board and Batten with Radius Top



2-Panel Colonial with Radius Top



3-Panel Colonial



Board and Batten



Board and Batten with diagonal Z-bar



Tapered column with cap moulding



Column base with raised panel



Square Column with cap moulding

FINISHING OPTIONS

PREFINISHING

With ENVIROGUARD™, prefinishing just got a lot more attractive.

For greater paint and color protection, choose our prefinishing option for your ENVIROGUARD™ windows, columns, shutters and trim mouldings. Our paints and applications are specifically engineered for superior adhesion to cellular PVC surfaces while creating long-lasting color vibrancy. Covered by a 20-year warranty, our prefinished windows have proven durability in all weather conditions without peeling, flaking or cracking. Choose between 11 of the most popular designer colors (shown below) or send us your own custom color that we will match using our computerized color matching process.



ENVIROWOOD™ STAINABLE PVC INTERIORS

Looks like, feels like, stains like, real wood, but lasts like ENVIROGUARD™.

Made to look and feel like real wood, our ENVIROWOOD veneer option provides homeowners with the elegant look of wood on their home's interior while offering the rot-proof durability of cellular PVC on the exterior. Available on all ENVIROGUARD™ active double-hung and fixed window sizes, ENVIROWOOD is proven to absorb stain more consistently and more evenly than wood.

NOTE: ENVIROGUARD™ windows and millwork should be painted with standard oil base or latex paint using industry standard painting techniques after cleaning. ENVIROGUARD should not be painted any color that falls within the L value of 56 to 0. L is a measure of the lightness of an object, and ranges from 0 (black) to 100 (white). Precision Millworks, Inc. recommends Sherwin-Williams VinylSafe® Technology Paint to be used in conjunction with our ENVIROGUARD family of products, especially for dark colors.

Precision Millworks does not offer staining as a prefinishing option.



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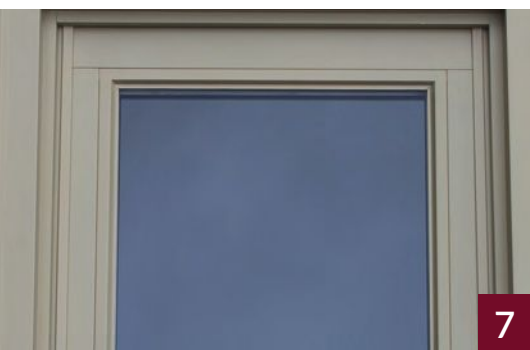
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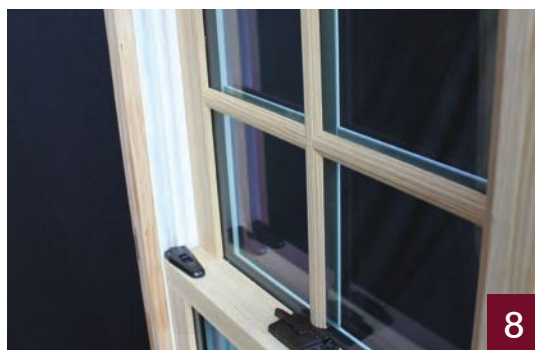
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8



9

(1) Prefinishing color swatches, (2) Prefinished ENVIROGUARD sashes in 5 of the 11 available standard color options, (3) Prefinished ENVIROGUARD BT-30 Double Hung windows, (4) ENVIROGUARD window (white PVC exterior) with ENVIROWOOD™ stainable PVC veneer interior - unfinished, (5) ENVIROWOOD grill, stained, (6) ENVIROWOOD stainable PVC veneer - unfinished, (7) prefinished ENVIROGUARD window sash - unfinished, (8) Interior sash with unstained ENVIROWOOD stainable PVC veneer - unfinished, (9) ENVIROWOOD - unfinished (L) vs Wood (R)

CASEMENT WINDOWS

Outside Frame	Rough Opening	Egress	Egress w/ optional hinge
1/8 x 2/0 20" x 24"	20 1/2" x 24 1/2"		
1/8 x 2/6 20" x 30"	20 1/2" x 30 1/2"		
1/8 x 3/0 20" x 36"	20 1/2" x 36 1/2"		
1/8 x 3/6 20" x 42"	20 1/2" x 42 1/2"		
1/8 x 4/0 20" x 48"	20 1/2" x 48 1/2"		
1/8 x 4/6 20" x 54"	20 1/2" x 54 1/2"		
1/8 x 5/0 20" x 60"	20 1/2" x 60 1/2"		
1/8 x 5/6 20" x 66"	20 1/2" x 66 1/2"		
1/8 x 6/0 20" x 72"	20 1/2" x 72 1/2"		
2/0 x 2/0 24" x 24"	24 1/2" x 24 1/2"		
2/0 x 2/6 24" x 30"	24 1/2" x 30 1/2"		
2/0 x 3/0 24" x 36"	24 1/2" x 36 1/2"		
2/0 x 3/6 24" x 42"	24 1/2" x 42 1/2"		
2/0 x 4/0 24" x 48"	24 1/2" x 48 1/2"		
2/0 x 4/6 24" x 54"	24 1/2" x 54 1/2"		
2/0 x 5/0 24" x 60"	24 1/2" x 60 1/2"		
2/0 x 5/6 24" x 66"	24 1/2" x 66 1/2"		
2/0 x 6/0 24" x 72"	24 1/2" x 72 1/2"		
2/4 x 2/0 28" x 24"	28 1/2" x 24 1/2"		
2/4 x 2/6 28" x 30"	28 1/2" x 30 1/2"		
2/4 x 3/0 28" x 36"	28 1/2" x 36 1/2"		
2/4 x 3/6 28" x 42"	28 1/2" x 42 1/2"		
2/4 x 4/0 28" x 48"	28 1/2" x 48 1/2"		
2/4 x 4/6 28" x 54"	28 1/2" x 54 1/2"		
2/4 x 5/0 28" x 60"	28 1/2" x 60 1/2"		
2/4 x 5/6 28" x 66"	28 1/2" x 66 1/2"		
2/4 x 6/0 28" x 72"	28 1/2" x 72 1/2"		**
2/6 x 2/0 30" x 24"	30 1/2" x 24 1/2"		**
2/6 x 2/6 30" x 30"	30 1/2" x 30 1/2"		**
2/6 x 3/0 30" x 36"	30 1/2" x 36 1/2"		**
2/6 x 3/6 30" x 42"	30 1/2" x 42 1/2"		**
2/6 x 4/0 30" x 48"	30 1/2" x 48 1/2"		
2/6 x 4/6 30" x 54"	30 1/2" x 54 1/2"		
2/6 x 5/0 30" x 60"	30 1/2" x 60 1/2"		
2/6 x 5/6 30" x 66"	30 1/2" x 66 1/2"	*	
2/6 x 6/0 30" x 72"	30 1/2" x 72 1/2"	*	
3/0 x 2/0 36" x 24"	36 1/2" x 24 1/2"		
3/0 x 2/6 36" x 30"	36 1/2" x 30 1/2"		
3/0 x 3/0 36" x 36"	36 1/2" x 36 1/2"		**
3/0 x 3/6 36" x 42"	36 1/2" x 42 1/2"	*	
3/0 x 4/0 36" x 48"	36 1/2" x 48 1/2"	*	
3/0 x 4/6 36" x 54"	36 1/2" x 54 1/2"	*	
3/0 x 5/0 36" x 60"	36 1/2" x 60 1/2"	*	
3/0 x 5/6 36" x 66"	36 1/2" x 66 1/2"	*	
3/0 x 6/0 36" x 72"	36 1/2" x 72 1/2"	*	
3/4 x 2/0 40" x 24"	40 1/2" x 24 1/2"		
3/4 x 2/6 40" x 30"	40 1/2" x 30 1/2"		**
3/4 x 3/0 40" x 36"	40 1/2" x 36 1/2"	*	
3/4 x 3/6 40" x 42"	40 1/2" x 42 1/2"	*	
3/4 x 4/0 40" x 48"	40 1/2" x 48 1/2"	*	
3/4 x 4/6 40" x 54"	40 1/2" x 54 1/2"	*	
3/4 x 5/0 40" x 60"	40 1/2" x 60 1/2"	*	
3/4 x 5/6 40" x 66"	40 1/2" x 66 1/2"	*	
3/4 x 6/0 40" x 72"	40 1/2" x 72 1/2"	*	

SASH REPLACEMENT KIT - double hung

Call Size	Inside Frame Opening	Light Arrangement	Lights
1/8 x 3/2	20" x 38"	4 over 4	8
1/8 x 3/10	20" x 46"	4 over 4	8
1/8 x 4/6	20" x 54"	4 over 4	8
1/8 x 5/2	20" x 62"	4 over 4	8
1/8 x 5/6	20" x 66"	4 over 4	8
1/8 x 6/2	20" x 74"	6 over 6	12
2/0 x 3/2	24" x 38"	4 over 4	8
2/0 x 3/10	24" x 46"	4 over 4	8
2/0 x 4/6	24" x 54"	4 over 4	8
2/0 x 5/2	24" x 62"	4 over 4	8
2/0 x 5/6	24" x 66"	4 over 4	8
2/0 x 6/2	24" x 74"	6 over 6	12
2/4 x 3/2	28" x 38"	6 over 6	12
2/4 x 3/10	28" x 46"	6 over 6	12
2/4 x 4/6	28" x 54"	6 over 6	12
2/4 x 5/2	28" x 62"	6 over 6	12
2/4 x 5/6	28" x 66"	6 over 6	12
2/4 x 6/2	28" x 74"	9 over 9	18
2/8 x 3/2	32" x 38"	6 over 6	12
2/8 x 3/10	32" x 46"	6 over 6	12
2/8 x 4/6	32" x 54"	6 over 6	12
2/8 x 5/2	32" x 62"	6 over 6	12
2/8 x 5/6	32" x 66"	6 over 6	12
2/8 x 6/2	32" x 74"	9 over 9	18
3/0 x 3/2	36" x 38"	6 over 6	12
3/0 x 3/10	36" x 46"	6 over 6	12
3/0 x 4/6	36" x 54"	6 over 6	12
3/0 x 5/2	36" x 62"	6 over 6	12
3/0 x 5/6	36" x 66"	6 over 6	12
3/0 x 6/2	36" x 74"	9 over 9	18
3/4 x 3/2	40" x 38"	8 over 8	16
3/4 x 3/10	40" x 46"	8 over 8	16
3/4 x 4/6	40" x 54"	8 over 8	16
3/4 x 5/2	40" x 62"	8 over 8	16
3/4 x 5/6	40" x 66"	8 over 8	16
3/4 x 6/2	40" x 74"	12 over 12	24

*Meets the following Egress Requirements. Escape or rescue windows shall have a minimum net clear openable area of 5.7 square feet. The minimum net clear openable height of 24", width of 20" and a finished sill height not more than 44" above the floor. Verify your local code requirements prior to ordering.

** Special order Egress hinge available and must be specified when ordering. Note: Washability gap is eliminated when egress hinge is used.

ENVIROGUARD WINDOW SIZE CHARTS

WE UNDERSTAND THAT STANDARD SIZES DO NOT FIT ALL

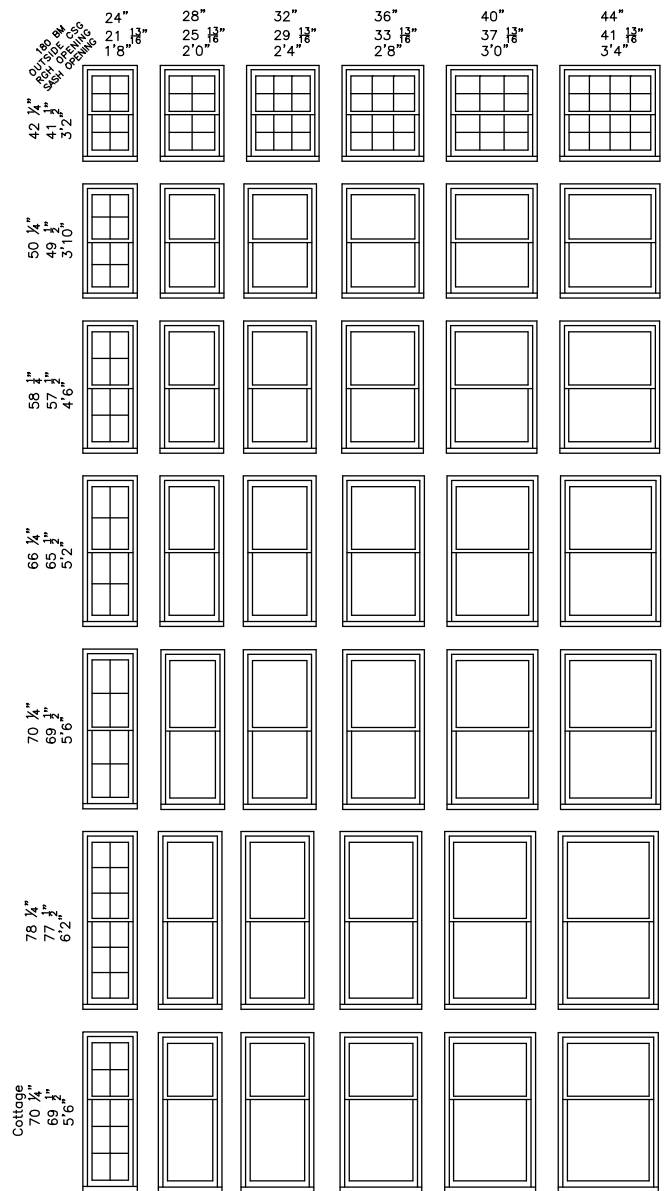
While we offer some of the most comprehensive standard window sizes in the industry, we also build custom sizes to suit. Our windows come with a full 4 1/16" jamb.

All windows come with 3/4" thick insulated double strength, clear glass with the Super Spacer® Warm Edge Glass Technology. On radius millwork or large stationary windows, glass thickness may vary due to size. Dual weather strips come on tops and sides of all windows.

SASH REPLACEMENT KIT - stationary/fixcd

Call Size	Inside Frame Opening	Light Arrangement	Lights
4/0 x 3/2	48" x 38"	4W x 4H	16
4/0 x 3/10	48" x 46"	4W x 4H	16
4/0 x 4/6	48" x 54"	4W x 4H	16
4/0 x 5/2	48" x 62"	4W x 4H	16
4/0 x 5/6	48" x 66"	4W x 4H	6
4/0 x 6/2	48" x 74"	4W x 6H	24
5/0 x 3/2	60" x 38"	5W x 4H	20
5/0 x 3/10	60" x 46"	5W x 4H	20
5/0 x 4/6	60" x 54"	5W x 4H	20
5/0 x 5/2	60" x 62"	5W x 4H	20
5/0 x 5/6	60" x 66"	5W x 4H	20
5/0 x 6/2	60" x 74"	5W x 6H	30
6/0 x 3/2	72" x 38"	6W x 4H	24
6/0 x 3/10	72" x 46"	6W x 4H	24
6/0 x 4/6	72" x 54"	6W x 4H	24
6/0 x 5/2	72" x 62"	6W x 4H	24
6/0 x 5/6	72" x 66"	6W x 4H	24
6/0 x 6/2	72" x 74"	6W x 6H	36

DOUBLE HUNG - single unit configurations***



***For masonry, please add 1/2 inch to outside CSG width and height. See Page 7 for ENVIROGUARD BT-30 Double Hung window size chart.

ENVIROGUARD WINDOW CONFIGURATIONS

DOUBLE HUNG - twin unit configurations*

OUTSIDE BR ROOF LINE SASH OPENING CSO	45 $\frac{5}{16}$ " 43 $\frac{1}{8}$ " 1'8"	53 $\frac{5}{16}$ " 51 $\frac{1}{8}$ " 2'0"	61 $\frac{5}{16}$ " 59 $\frac{1}{8}$ " 2'4"	69 $\frac{5}{16}$ " 67 $\frac{1}{8}$ " 2'8"	77 $\frac{5}{16}$ " 75 $\frac{1}{8}$ " 3'0"	85 $\frac{5}{16}$ " 83 $\frac{1}{8}$ " 3'4"
42 $\frac{1}{4}$ " 41 $\frac{1}{2}$ " 3'2"						
50 $\frac{1}{4}$ " 49 $\frac{1}{2}$ " 3'10"						
58 $\frac{1}{4}$ " 57 $\frac{1}{2}$ " 4'6"						
66 $\frac{1}{4}$ " 65 $\frac{1}{2}$ " 5'2"						
70 $\frac{1}{4}$ " 69 $\frac{1}{2}$ " 5'6"						
78 $\frac{1}{4}$ " 77 $\frac{1}{2}$ " 6'2"						
Cottage 70 $\frac{1}{4}$ " 69 $\frac{1}{2}$ " 5'6"						

*For masonry, please add 1/2 inch to outside CSO width and height.

DOUBLE HUNG - triple unit configurations*

	66" $\frac{5}{8}$ " 64" $\frac{1}{8}$ " 1" $\frac{1}{8}$ "	78" $\frac{5}{8}$ " 76" $\frac{1}{8}$ " 2" 0"	90" $\frac{5}{8}$ " 88" $\frac{1}{8}$ " 2" 4"	102" $\frac{5}{8}$ " 100" $\frac{1}{8}$ " 2" 8"	114" $\frac{5}{8}$ " 112" $\frac{1}{8}$ " 3" 0"	126" $\frac{5}{8}$ " 124" $\frac{1}{8}$ " 3" 4"
42" $\frac{1}{4}$ " 41" $\frac{1}{8}$ " 3" 2"						
50" $\frac{1}{4}$ " 49" $\frac{1}{8}$ " 3" 0"						
58" $\frac{1}{4}$ " 57" $\frac{1}{8}$ " 2" 6"						
66" $\frac{1}{4}$ " 65" $\frac{1}{8}$ " 2" 2"						
70" $\frac{1}{4}$ " 69" $\frac{1}{8}$ " 2" 6"						
78" $\frac{1}{4}$ " 77" $\frac{1}{8}$ " 6" 2"						
Cottage 70" $\frac{1}{4}$ " 69" $\frac{1}{8}$ " 2" 6"						

CARE AND CLEANING

ENVIROGUARD™ windows and millwork should be cleaned as follows:

- Do not use any products containing glycol ethers, ethanol-type solvents or isopropyl alcohol.
- Protect from harsh chemicals and cleaners (e.g. muriatic acid).
- Mild soap and water solution should be sufficient.
- Avoid using any hot solvents.





OUR AFFILIATIONS



The National Fenestration Rating Council® is a non-profit organization created by the window, door and skylight industry. It is comprised of manufacturers, suppliers, builders, architects and designers, specifiers, code officials, utilities and government agencies. NFRC provides consistent and accurate information to measure and compare the energy performance of window, door, or skylight products. The NFRC label rates U-factor, Solar heat gain (SHGC), Visible light transmittance (VT) and air infiltration.

www.nfrc.org



Since 1936, the American Architectural Manufacturers Association (AAMA) has stood as a strong advocate for manufacturers and professionals in the fenestration industry and dedicated to the promotion of quality window, door, curtain wall, storefront and skylight products. Building on a solid foundation of achievement in these areas, the AAMA continues to: 1) Lead efforts to address the technical and marketing needs of fenestration product manufacturers, suppliers and test labs, 2) Work to improve product, material and component performance standards for the fenestration industry and 3) Address regulatory issues that affect our membership.

www.aamanet.org

WARRANTY

Precision Millworks warrants window glass against seal failure for 20 years. ENVIROGUARD cellular PVC components are warranted against rot, warping and/or corrosion for 25 years. Our prefinishing paint application is warranted for 20 years. See all warranty details on our website, www.norot.com.





www.norot.com



**PRECISION
MILLWORKS, INC.**
Specialty Millwork Products